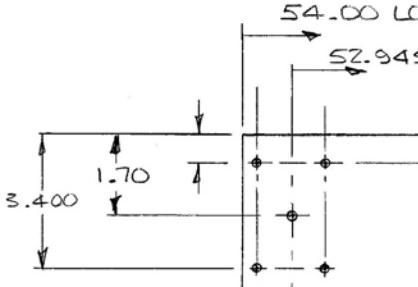


8

54.00 LONG



53.70 52.30

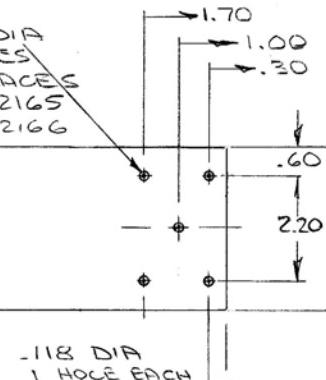
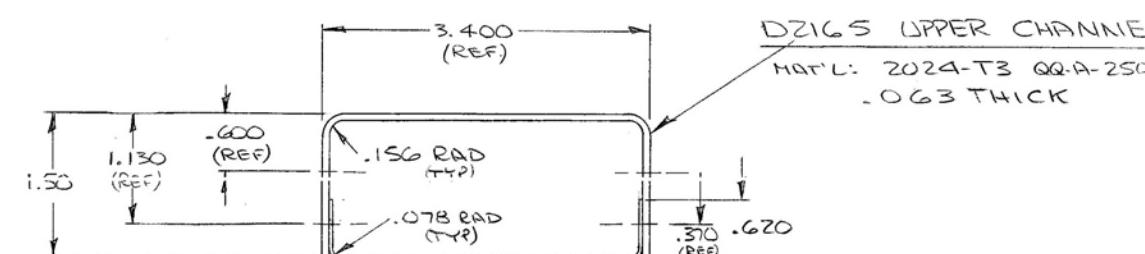
SCALE 1:2

.128 DIA
21 PLACES
EACH SIDE

D2166 LOWER CHANNEL

.128 DIA.
27 PLACES
EACH SIDE

D2165 UPPER CHANNEL

.118 DIA
HOLES
10 PLACES
IN D2165
&
D2166.118 DIA HOLE
EACH SIDESECTION A-A
SCALE 1:1D2166 LOWER CHANNEL
MATERIAL: 2024-T3 QQ-A-250/S
.032 THICK.128 DIA HOLES
5 EACH FLANGE1.250 DIA
2 HOLESD2167 DIAPHRAGM SCALE 1:2
MATERIAL: 2024-T3 QQ-A-250/S
.032 THICK.128 DIA HOLES
15 PLACES

D2165 UPPER CHANNEL

MATERIAL: 2024-T3 QQ-A-250/S
.063 THICK

.063 THICK